PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference								
25441 WO	FOR FURTHER ACTION	See Form PCT/IPEA/416						
International application No.	International filing date (day/month/)	vear) Priority date (day/month/year)						
PCT/EP2004/002592	12.03.2004	13.03.2003						
International Patent Classification (IPC) or national classification and IPC								
Applicant								
EKRA EDUARD KRAFT GMI	3H							
This report is the international prelin under Article 35 and transmitted to the	ninary examination report, established	1 by this International Preliminary Examining Authority						
2. This REPORT consists of a total of	_	s, including this cover sheet.						
3. This report is also accompanied by A		s, mending this cover sheet.						
	to the International Bureau) a total of							
		ave been amended and are the basis for this report and/or ty (see Rule 70.16 and Section 607 of the Administrative						
· ·	ede earlier sheets, but which this Aut	hority considers contain an amendment that goes beyond						
the disclosure in the Box.	international application as filed, as	indicated in item 4 of Box No. I and the Supplemental						
b (sent to the International	Bureau only) a total of (indicate type a	and number of electronic carrier(s))						
, containing a sequence listing and/or tables								
related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).								
4. This report contains indications relati	ng to the following items:							
Box No. I Basis of the	report							
Box No. II Priority								
Box No. III Non-establi	shment of opinion with regard to nove	elty, inventive step and industrial applicability						
Box No. IV Lack of unity of invention								
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;								
citations an	citations and explanations supporting such statement							
Box No. VI Certain doc	uments cited							
Box No. VII Certain def	ects in the international application							
Box No. VIII Certain observations on the international application								
Date of submission of the demand	Date of compl	etion of this report						
	Date of compi	on the state of th						
Name and mailing address of the IPEA/EP	Authorized of	ficer .						
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Facsimile No.	Telenhone No							

Translation

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International application No.
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Box	No. I	Basis of the report	
1.	With	a regard to the language, this report is based on the internal cated under this item.	tional application in the language in which it was filed, unless otherwise
		This report is based on translations from the original lang which is the language of a translation furnished for the pu	uage into the following language,
		international search (Rule 12.3 and 23.1(b))	
		publication of the international application (Rule 12	2.4)
		international preliminary examination (Rule 55.2 and	
2.	recei	n regard to the elements of the international application, the iving Office in response to an invitation under Article 14 report):	ais report is based on (replacement sheets which have been furnished to the are referred to in this report as "originally filed" and are not annexed to
		the international application as originally filed/furnished	
	\boxtimes	the description:	
		pages 1-11	as originally filed/furnished
		pages*	received by this Authority on
		pages*	received by this Authority on
	\boxtimes	the claims:	
		nos. 1-9	as originally filed/furnished
		nos.*	as amended (together with any statement) under Article 19
		nos.*	received by this Authority on
		nos.*	received by this Authority on
	\boxtimes	the drawings:	
		sheets 1/1	as originally filed/furnished
		sheets*	received by this Authority on
		sheets*	received by this Authority on
		a sequence listing and/or any related table(s) - see Suppl	emental Box Relating to Sequence Listing.
3.		The amendments have resulted in the cancellation of:	
		the description, pages	· · · · · · · · · · · · · · · · · · ·
		the claims, nos.	
		the drawings, sheets/figs	
		the sequence listing (specify):	
		any table(s) related to sequence listing (specify):	
4.		This report has been established as if (some of) the ame they have been considered to go beyond the disclosure a	endments annexed to this report and listed below had not been made, since s filed, as indicated in the Supplemental Box (Rule 70.2(c)).
		the description, pages	
		the claims, nos.	
		the drawings, sheets/figs	
		the sequence listing (specify):	
		any table(s) related to sequence listing (specify):	
*	If ite	em 4 applies, some or all of those sheets may be marked ".	superseded."

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				
1.	Statement			
	Novelty (N)	Claims	1-9	YES
		Claims		NO
	Inventive step (IS)	Claims	1-9	YES
		Claims		NO
	Industrial applicabi	ility (IA) Claims	1-9	YES
		Claims		NO

- 2. Citations and explanations (Rule 70.7)
 - 1. Reference is made to the following documents:
 - D1: DE 39 28 527 A1 (INDUSTRIE-SIEBDRUCK-SYSTEME
 NECKARWEIHINGEN GMBH, 7140 LUDWIGSBURG, DE) 14
 March 1991 (1991-03-14)
 - D2: EP-A-0 906 827 (MATSUSHITA ELECTRIC INDUSTRIAL CO LTD) 7 April 1999 (1999-04-07)
 - D3: PATENT ABSTRACTS OF JAPAN, Vol. 1999, No. 13, 30 November 1999 (1999-11-30) & JP 11 218406 A (TANI DENKI KOGYO KK) 10 August 1999 (1999-08-10)
 - 2. D1 (figure 1; column 5, line 49 column 7, line 10; column 7, line 54 column 8, line 27) is considered the closest prior art. D1 discloses (the references in parentheses relate to said document) a method for aligning a substrate (20) and a printing screen (23) relative to one another when printing the substrate with solder paste, with the following steps:
 - a. arranging the substrate (20) opposite the printing screen (23);
 - b. inserting an optical detection device (endoscope,

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32a-32d) between the side of the substrate that is to be printed and the printing screen (column 2, lines 24-36);

- c. detecting position-defining structures of the substrate (81, 82) and the printing screen (83, 84) using the optical detection device (column 2, lines 24-36; column 3, lines 23-38);
- d. aligning the substrate and the printing screen relative to one another on the basis of information obtained from detecting the structure (column 4, lines 63-68),

from which the subject matter of independent claim 1 differs in that a second optical detection device detects reference data of position-defining structures on the side of the first aligned substrate that faces away from the side that is to be printed. These reference data are used for the alignment of further substrates. The alignment is carried out on the basis of a comparison of the actual data of the subsequent substrates, which are detected by the second optical detection device using the reference data of the first substrate.

2.1 The subject matter of claim 1 is therefore novel (PCT Article 33(2)). The problem addressed by the present invention can therefore be considered that of reducing the time taken for the cycle of applying solder paste (see application, page 2, lines 15-27).

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2.2 The solution to this problem proposed in claim 1

- of the present application is the use of a second optical detection device for aligning further substrates (see application, page 3, lines 19-24). This means that the insertion and removal of the first optical detection device between the side of the subsequent substrates that is to be printed and the printing screen, for aligning the substrates and the printing screen, is no longer required and the printing cycle can be carried out considerably more quickly (see application, page 4, line 27 - page 5, line 6). A method such as this is neither known from the prior art, nor is the solution obvious therefrom. D2 (figures 5, 6; paragraphs 7-10) discloses a method for aligning a substrate and a printing screen relative to one another on the basis of the optical detection of position-defining structures (2, 5) on the substrate (1) and the printing screen (4) using a camera (6). D3 (abstract) discloses the optical detection of a marking (6) on a substrate (5), e.g. for aligning the substrate in a printing process. The subject matter of claim 1 therefore involves an inventive step (PCT Article 33(3)).
- 3. The subject matter of independent claim 2 is merely a variant of the subject matter of independent claim 1. The alignment of substrate and printing screen relative to one another is carried out on the basis of correction data of the relative position of the first substrate to the printing screen, of reference data of the first

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> substrate and actual data of the subsequent substrates which are detected by the second optical detection device. The subject matter of claim 2 is therefore novel (PCT Article 33(2)) and involves an inventive step (PCT Article 33(3)) for similar reasons to claim 1.

- A device for aligning the substrate and printing 4. screen relative to one another during the printing of the substrate with solder paste, in particular for carrying out the method according to claims 1 or 2, with:
 - a first optical detection device that can be inserted and withdrawn from between the side of the substrate that is to be printed and the printing screen;
 - a second optical detection device that inspects a side of the substrate that is opposite the side that is to be printed, and
 - a correction device that processes the detection data of the first optical detection device and the inspection data of the second optical detection device so as to correct the position of the substrate and the printing screen relative to one another

is neither known nor obvious from the available prior art. The subject matter of claim 3 is therefore novel (PCT Article 33(2)) and involves an inventive step (PCT Article 33(3)), for similar reasons to those given in paragraphs 2.1-2.2 above.

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5.	Claims 4-9 are dependent on claims 1-3 and
	therefore likewise meet the PCT novelty and
	inventive step requirements.